

Digital Print File Preparation

Both text and cover files must be provided in Print-Ready PDF files. (Adobe conversion setting **PDFX1A** is recommended).

Text files must have:

- Fonts embedded
- 1/8" bleeds in place on any bleed pages
- Blank pages in place in file

Covers must have:

- fonts embedded
- 1/8" bleeds all directions
- Correct spine bulk*
- Trim ticks & spine ticks
- Covers must be set up on one full page in a single PDF

* Spine bulk is figured by dividing the number of pages by the PPI of the text paper to be used. For instance, a book with 218 pages printing on 60# white (435 PPI) would have a spine bulk of 1/2". ($218/435 = .5$)

Stocked papers have the following PPI's:

50# White 513 PPI

60# White 435 PPI

60# Natural 417 PPI